

**RECYCLING/ RUBBER AND PLASTIC PROCESSING
ARCWEL MAINTENANCE & REPAIR WELDING SOLUTIONS**

APPLICATION	SMAW MMA	GTAW MIG/TIG	METAL SPRAY	OFW Oxy Acetylene	REMARKS
CONVEYOR EXTRUSION SCREWS	330-E 1015-E 1045-E	330 T 1015 T 7201 T	2060 SF 2070 SF		Rebuilding Hard facing
INJECTION MOULD	330-E 1015-E	330 T 1015T 728 T			COLD WORKING STEEL
KNEADING ARM	330-E 750-E HB 50 Co	1047 T	2060 SF 2070 SF		Rebuilding Hard facing
KNIVES PLASTIC/ RUBBER RECYCLING	330-E 730-E HB 50 Co	7201 T 1047-T	2060 SF 2070 SF	780 G 788 G	Rebuilding Hard facing
MIXER BLADES	330-E 750-E 760-E HB 50 Co	1047 T 7201 T	2060 SU 2070 SU	780 G 790 G	Rebuilding Hard facing
MIXINGDRUM	627-E 750-E				Rebuilding Hard facing
ROTOR	330-E 750-E				Rebuilding Hard facing
SHAFTS	330-E 627-E				Rebuilding
SIDE COVER MIXER	750-E				Rebuilding Hard facing



**RUBBER / PLASTIC/RECYCLING / MAINTENANCE WELDING
ARCWEL PRODUCT SELECTION CHART-SOLUTIONS**



**Wear on Rubber Kneader (mixer) GOLD 330
For rebuilding and protection**



**Rubber Mixer / GOLD 330- for restoring
HB 50 C0 or long term protection/ hardfacing**



**Wear on conveyor and extrusion screws.
Repair with GOLD 330 and hardface GOLD 730**



**Damages on plastic mold. Repair with
330 T or 728 T (GTAW)**



**Damage and wear on cutting knives:
Repair with ARCWEL 330 T /7201 T**