

Nickel Alloys TIG (GTAW) & MIG (GMAW) Wires .

For high temperature and corrosion resistant Applications

ARCWEL CODE	AWS CLASS. A 5.14	ISO 18274	Material N°	Features / Applications
276	ERNiCrMo-4	S –Ni 6276	2.4886	For welding Alloy C276,*Hastelloy 276 .and other high Nickel alloys. Excellent resistance to acids and chlorides .
410	ER Ni 1	S-NI 2061	(Ni Ti 3)	For welding pure Nickel grades typ 200,Ni 201,Ni 99.2 LC –99
530	ERNiCr-3	S-Ni6082	2.4806	For welding Inconel *600,800 Incoloy, joining dissimilar metals, cryogenic equipment ,difficult to weld steels.
510 Ni 625	ERNiCrMo-3	S-Ni6625	2.4837	For welding *Inconel 625 ,stainless steel super alloys .High resistance to various types of corrosion

FORM OF DELIVERY

GMAW/MIG Sizes Ø mm	Weight Spool /	GTAW Rods Ø mm	Weight Package
1.0	15. kg	1.6 x1000 L	10 /5 kg
1.2	15 kg	2.0 x1000 L	10 /5 kg
1.6	15 kg	2.4 x1000 L	10/5 kg



* other sizes / packages on request

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- www.arcwel.com